



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D4306-043
Job Sheet 169026



Part No: D4306-043

Job Qty: 4 ea

Part Name: Rib Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/29/17

Job Tracking No:

Due Date: 12/4/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV C SHEETS 1,3,4 IPP Rev:A 11.01.20 new issue DD verf:EC IPP Rev:B 11.03.03 AS PER DWG REV.C DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/1/17	0.00	0.00	Start Up Large Fab-6		D.M.L 17-2 4
100	Large Fab	4 pcs		12/4/17	0.00	9.09	Large Fab 1	9 hours	D.M.L 17-12-05 D.M.L
110	QC	4 pcs		12/4/17	0.00	0.00	QC5 POC		PD 17-12-07
120	QC	4 pcs		12/4/17	0.00	0.00	QC10		PD 17-12-07
130	Packaging	4 pcs		12/4/17	0.00	0.00	Packaging3 Large Fab		D.M.L 17-12-7
140	QC21-SA	4 Ea		12/4/17	0.00	0.00	QC21		DEC 08 2017

Part Op 100 - 1- Cut tube 52" *** Make line at 10.00" and use jig for other lines, and ensure seam in place on side of tube when
Descriptions: bending*** 3- Trim access tube material to finish size and cut notch as per dwg D4306-3 4- Drill and chamfer holes as per
dwg D4306-3 using DT9710 5- weld bushing as per dwg D4306
130 - LOCATION: WA004

Job Allocations

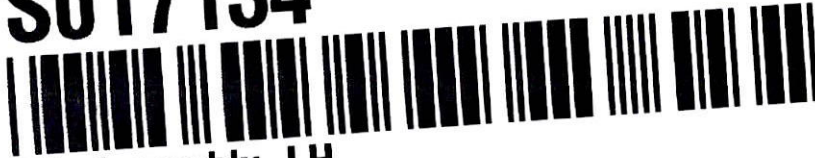
Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3759-1 5014816	16	180	0	0
	M304TS0.750W.049 5008916	17	1,069	0	0

Part Specifications

Specifications could not be found.

Plex 12/4/17 7:41 AM dart.labonte.daniel

DART
AEROSPACE
S017134



Rib Assembly, LH

PART NO:
Revision:
Operation:
Change No:

D4306 – 043

Start up Operation

Mfg Date: 12/04/17
Job No: 169026

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